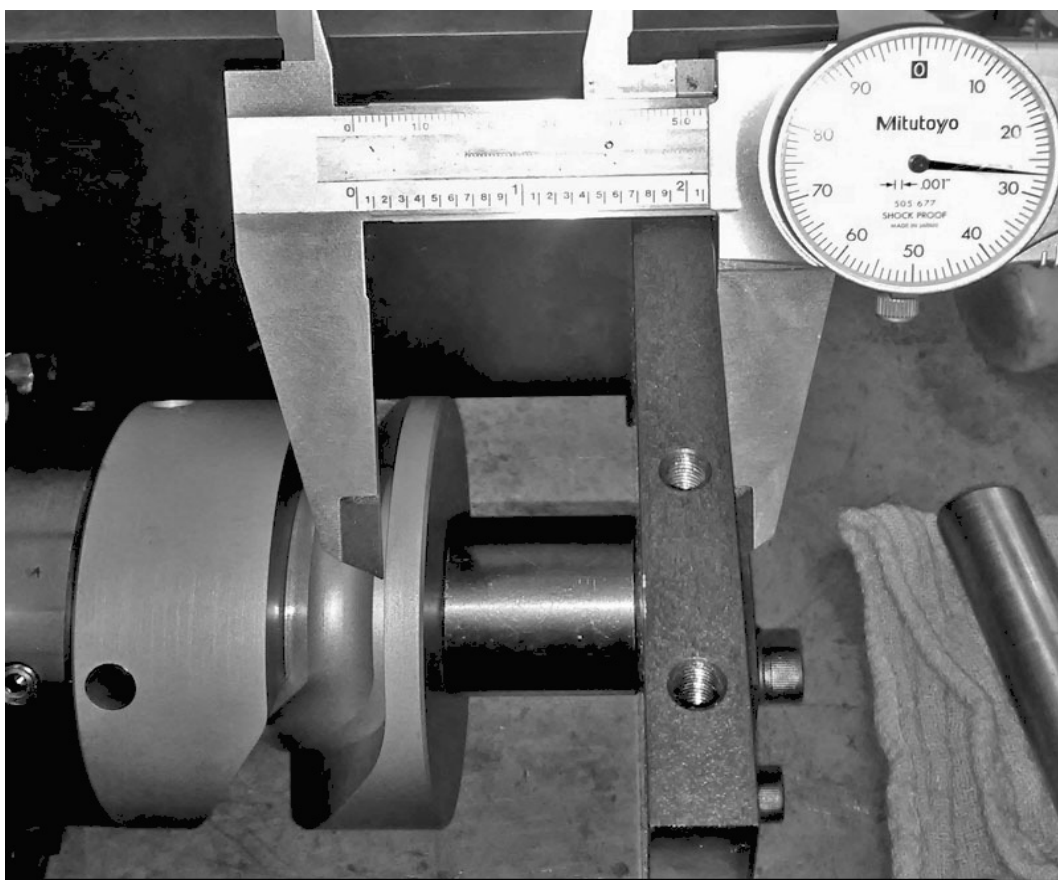


measure outside of frame to inside of groove with cam at dwell point on right side



At dwell measure from outside of frame to inside of groove. .004" max difference  
Use arbor shims to adjust